



# M.W.A. WELDING (THAILAND) CO., LTD.

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## SIBITWELD MIG/ARC 250 WELDING MACHINE

### KEY FEATURES

- **IGBT Technology**, the core adopts advanced IGBT inverter device.
- **Infinite Voltage Control**, optimized starting performance
- **Intelligent Protection**, over loading or over heating
- **Exclusive Circuit Design**, reduces maintenance cost and extends machine life
- **Built-in wire feeder**, easy welding anywhere
- **Digital Meter**, to preset and display welding current
- **Stick Welding choice**, be more productive and efficient
- **Inductance Control**, for arc stability and spatter control
- **Stable & Reliable performance**, makes welding enjoyable
- **Extending Welding Area**, with Customized Control Cable length (optional), connecting power source and wire feeder, enables us to weld just about anywhere

### TECH SPECS

- **Input Voltage:** AC220V +/- 10% 1PH
- **Input Power (KVA):** MIG: 8.21/ MMA: 9.29
- **Max Output Current (A):** MIG&MMA: 250A
- **Duty Cycle @ 40°C:** 250A @60%
- **No Load Voltage (V):** 64
- **Hot Start:** YES
- **Protection & Insulation:** IP 21 & F
- **Machine Package Size (mm):** 480 X 230 X 420
- **Machine Weight (kg):** 17 kg
- **AWire feeder #1 Package Size (mm):** 660 x 340 x 490
- **Wirefeeder #1 Weight (kg):** 15 KG
- **Wire feeder #2 Package Size (mm):** 340 x 710 x490
- **Wirefeeder #2 Weight (kg):** 12.5 KG

### ACCESSORIES

- WIRE FEEDER
- MIG GUN & CO<sub>2</sub>
- ROD HOLDER 25MM<sup>2</sup> PURE COPPER CABLE
- EARTH CLAMP: LENGTH CUSTOMIZABLE
- CONTROL CABLE: CONNECT POWER SOURCE AND WIRE FEEDER; LENGTH UP TO 30 M



WF: TYPE 1



WF: TYPE 2



ROD HOLDER



EARTH CLAMP



CO<sub>2</sub> REGULATOR



MIG GUN