



M.W.A. WELDING (THAILAND) CO., LTD.

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SIBITWELD MIG/ARC 630 WELDING MACHINE

KEY FEATURES

- **Advanced IGBT Technology**, increased duty cycle, more reliable under hot, humid, dusty working environments
- **Infinite Voltage Control**, optimized starting performance
- **Intelligent Protection**, over loading or over heating
- **Exclusive Circuit Design**, reduces maintenance cost and extends machine life
- **Excellent** welding characteristics
- **Digital Meter**, to preset and display welding current
- **Stick Welding choice**, be more productive and efficient
- **Inductance Control**, for arc stability and spatter control
- **Stable & Reliable performance**, makes welding enjoyable
- **Extending Welding Area**, with Customized Control Cable length (optional), connecting power source and wire feeder, enables us to weld just about anywhere

TECH SPECS

Input Voltage: AC 380V +/- 10% 3PH

Input Power (KVA): MIG: 35.50/MMA: 35.30

Max Output Current (A): MIG&MMA: 630A

Duty Cycle @ 40°C: 630A @60%

No Load Voltage (V): 75

Hot Start: YES

Protection & Insulation: IP 21 & F

Machine Package Size (mm): 535 X 275 X 470

Weight (KG): 25 KG

Access Package Size (mm): 600 x 370 x 420

Wirefeeder #1 Weight (kg): 15 KG



ACCESSORIES

- MIG GUN (Up to 5m) & CO2 REGULATOR
- DOUBLE DRIVE WIRE FEEDER
- ROD HOLDER: 70MM 2 PURE COPPER CABLE
- EARTH CLAMP: LENGTH CUSTOMIZABLE UP TO 100M
- CONTROL CABLE: 6X1 CABLE CONNECT POWER SOURCE AND WIRE FEEDER; LENGTH UP TO 50M
- OPTIONAL: 5M 70MM COPPER CABLE ARC GOUGING TORCH



WIRE FEEDER



ROD HOLDER



EARTH CLAMP



GOUGING TORCH



CO2 REGULATOR



MIG GUN